



Material - ASME SB-584 C84400

Standard Specification for Copper Alloy Sand Casting for General Applications

Group - Non-Ferrous Copper Alloy

Sub Group - ASME SB-584 Copper Alloy Sand Casting for General Applications

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.005 max.	As-Cast	
Iron	Fe %	0.400 max.		
Ni + Co	Ni% + Co%	1.000 max.		
Phosphorus	P %	1.500 max.		
Lead	Pb %	6.000 - 8.000		
Sulphur	S %	0.080 max.		
Antimony	Sb %	0.250 max.		
Silicon	Si %	0.005 max.		
Tin	Sn %	2.300 - 3.500		
Zinc	Zn %	7.000 - 10.000		
Copper	Cu %	78.000 - 82.000	Mechanical Properties Tensile Strength in Mpa 200 min. Yield Strength in Mpa 90 min. Elongation in % 18 min. Reduction of Area in % - Hardness in BHN - Impact in Joule -	
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-	-	-		
-	-	-		
-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
C84400	UNS	USA	Rod, Bar, Tube and Shapes
B145-5A	ASTM	USA	Casting
B271 C84400	ASTM	USA	Casting
B30 5A	ASTM	USA	Casting
B30 C84400	ASTM	USA	Casting
B505 C84400	ASTM	USA	Casting
SB-505 C84400	ASME	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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